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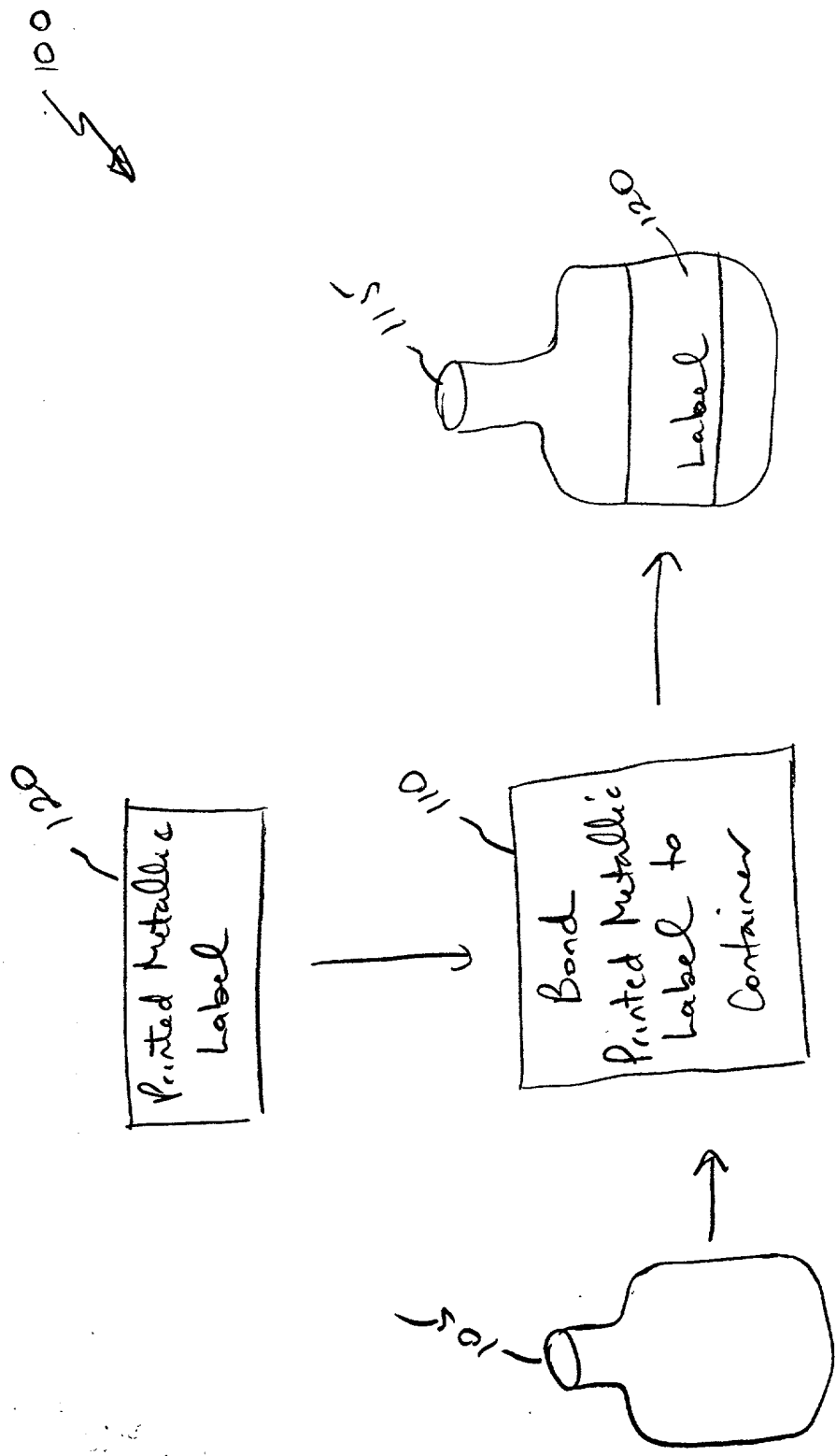


FIG. 1

5200

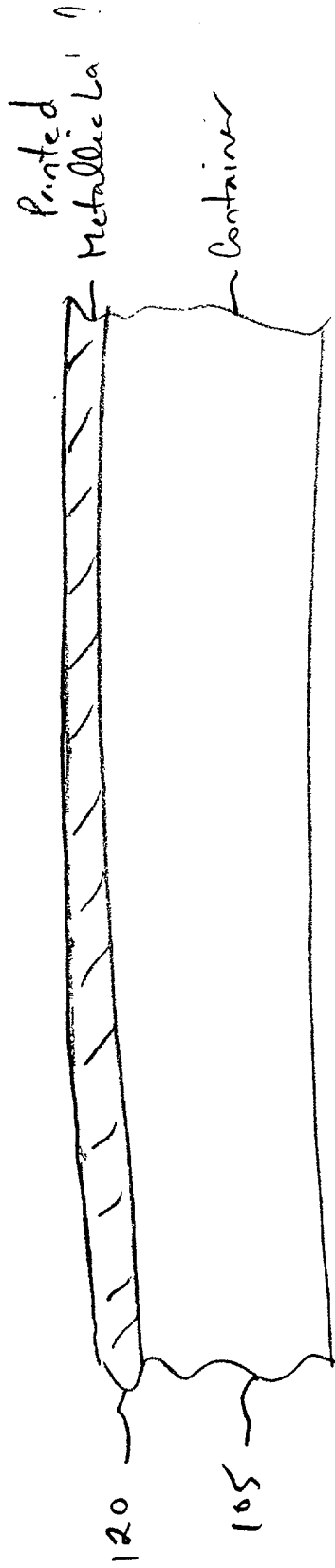


FIG. 2

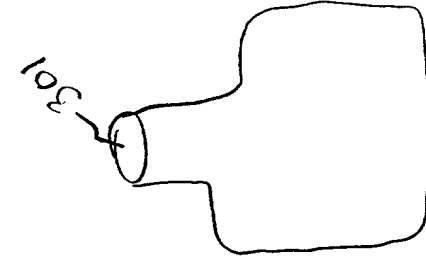
315
Bonding Agent

305
Printed Layer

320
Bond Printed Layer to Metallic Layer

310
Metallic Layer

325
Printed Metallic Label



330
Bond printed metallic label to container

335
Polymeric Binding Agent

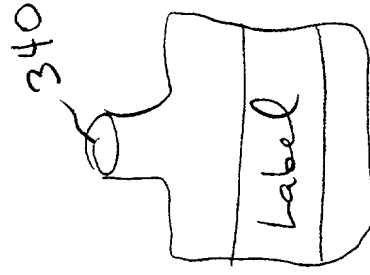


FIG. 3

300

400

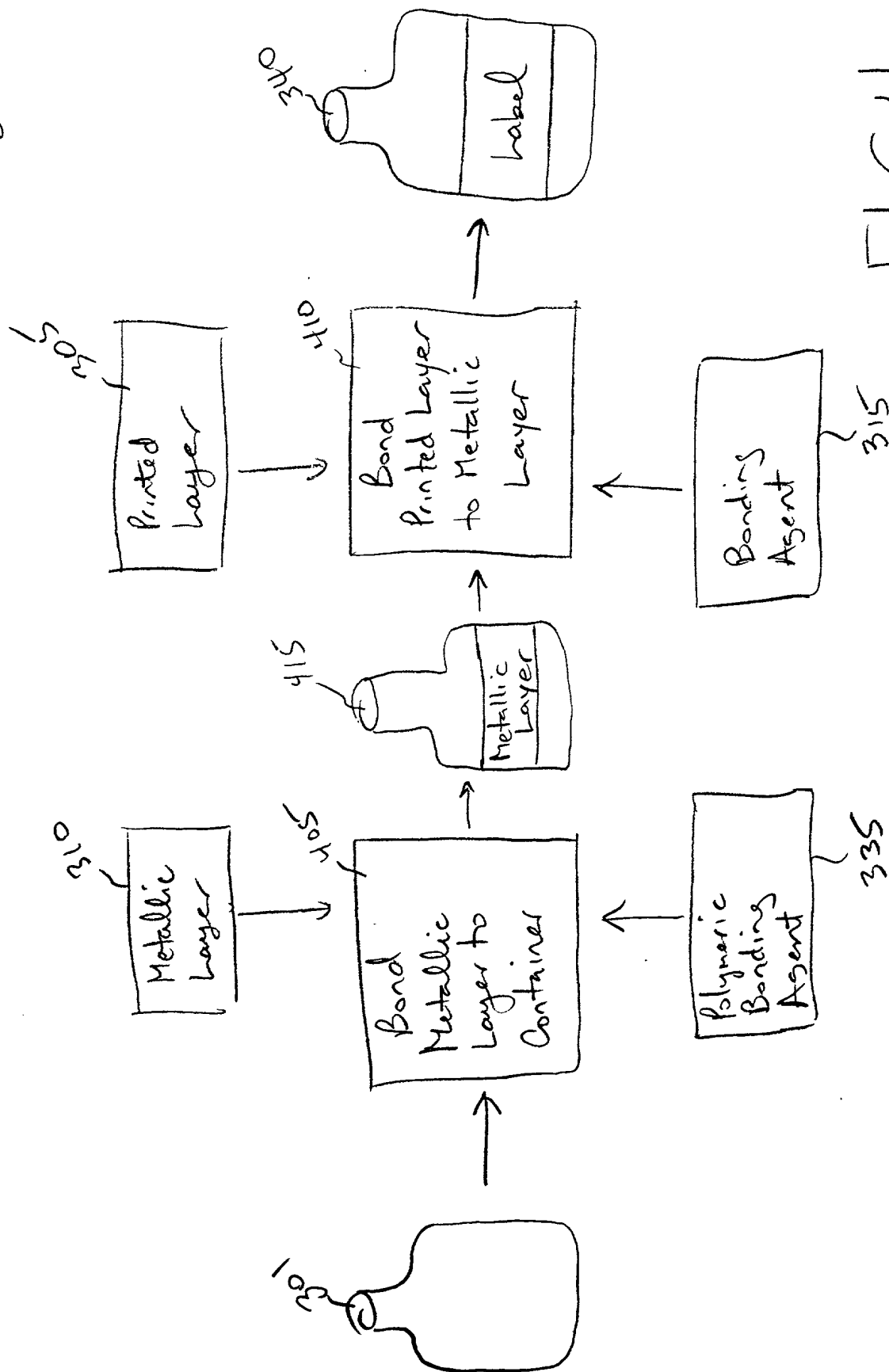


FIG. 4

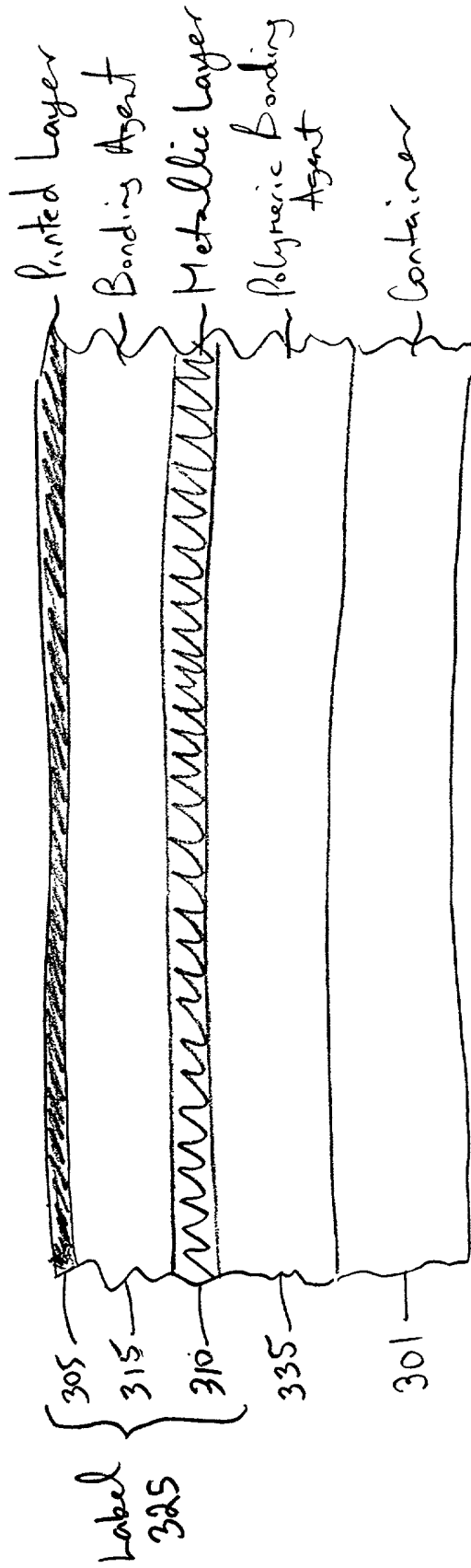


FIG. 5